

One-piece Instrument Ball Valves

BO Series

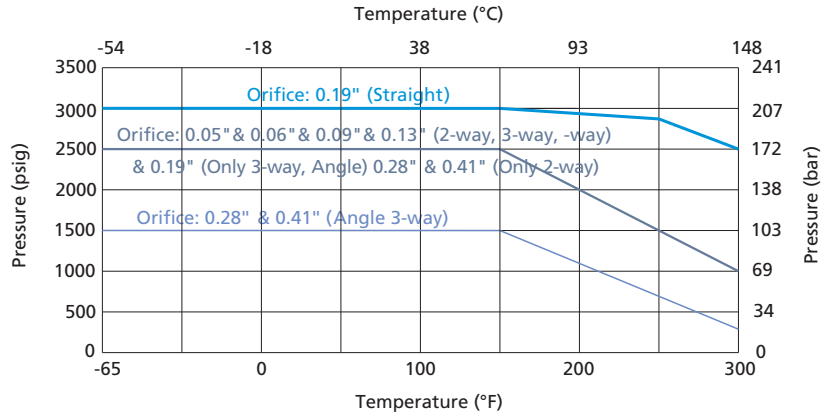
Features

- Maximum working pressure: 3000 psig (207 bar)
- Working temperature: -65°F to 300°F (-54°C to 148°C)
- Size from 1/16" to 3/4" or 3 mm to 18 mm
- 2-, 3-, 4-, 5-, 6- and 7-way models for on-off, switching and crossover service available
- One-piece body and one-piece ball stem
- No dead zone, such as area between the ball and valve chamber
- In-line inspection and repair after system relieved by top entry design
- Thermal cycle performance improved and wear compensated by live-loaded design
- Any reasonable connections available
- Pneumatic and electric actuator available
- Options for handle color
- Full operating pressure at any port
- Leak-tight performance testing for every valve at the maximum working pressure with nitrogen

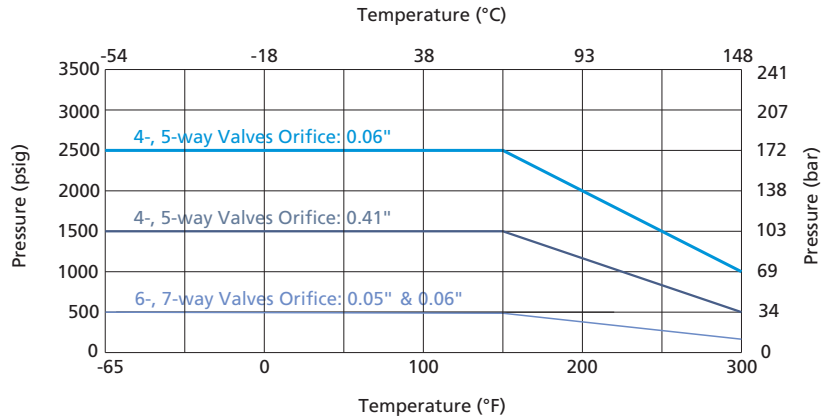


Pressure vs. Temperature

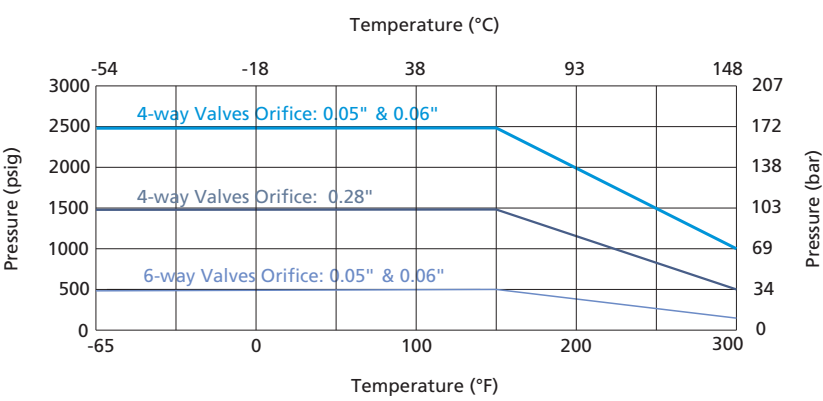
2-, 3-way, Angle Valves



4-, 5-, 6-, 7-way Valves



Crossover (4-, 6-way) Valves



Standard Materials of Construction

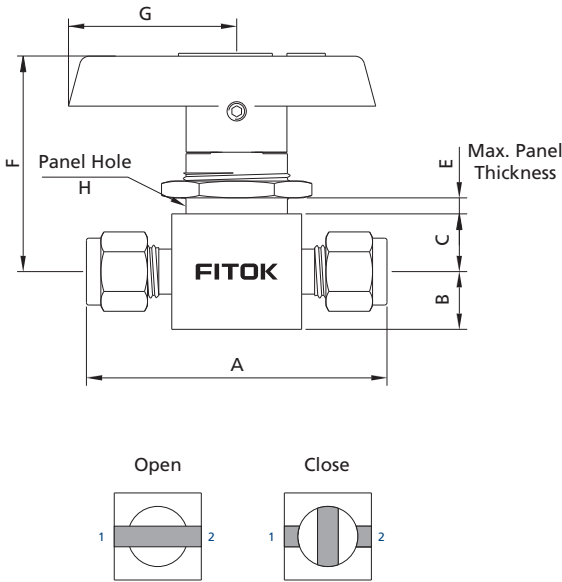


Item	Component	Valve Body Material		
		Stainless Steel	Brass	Alloy 400
		Material Grade/ASTM Specification		
1	Handle	Nylon or Aluminium		
2	Set Screw	S17400 SS/A564		
3	Packing Bolt	Powdered metal 300 series SS or 316 SS/A276, A479	Brass CDA 36000/B16	Alloy R-405/B164
4	Panel Nut	Powdered metal 300 series SS /B783 or 316 SS/A276, A479	Brass CDA 36000/B16	Powdered metal 300 series SS /B783 or 316 SS/A276, A479
5	Dishing Spring	S17700/A693		
6	Gland	Powdered metal 300 series SS/B783 or 316 SS/A276	Brass CDA 36000/B16	Alloy 400/B164
7	Packing Seat	PTFE/D1710 or UHMWPE/D4020		
8	Support Ring	Fluorocarbon-coated powdered metal 300 series SS/B783	Fluorocarbon-coated brass powdered metal	Fluorocarbon-coated alloy 400 powdered metal
9	Support Disc			
10	Ball Stem	316 SS/A276	Brass CDA 36000/B16	Alloy 400/B164
11	Body	316 SS/A182	Brass CDA 37700/B16	Alloy 400/B164
Wetted Lubricant		Fluorinated-based and silicone-based		
Non-wetted Lubricant		Molybdenum disulfide with hydrocarbon binder coat		

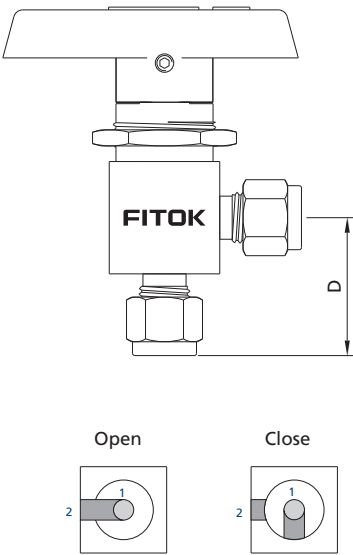
Contact the authorized representative or FITOK Group for valves of other materials.

Dimensions

2-way Valves



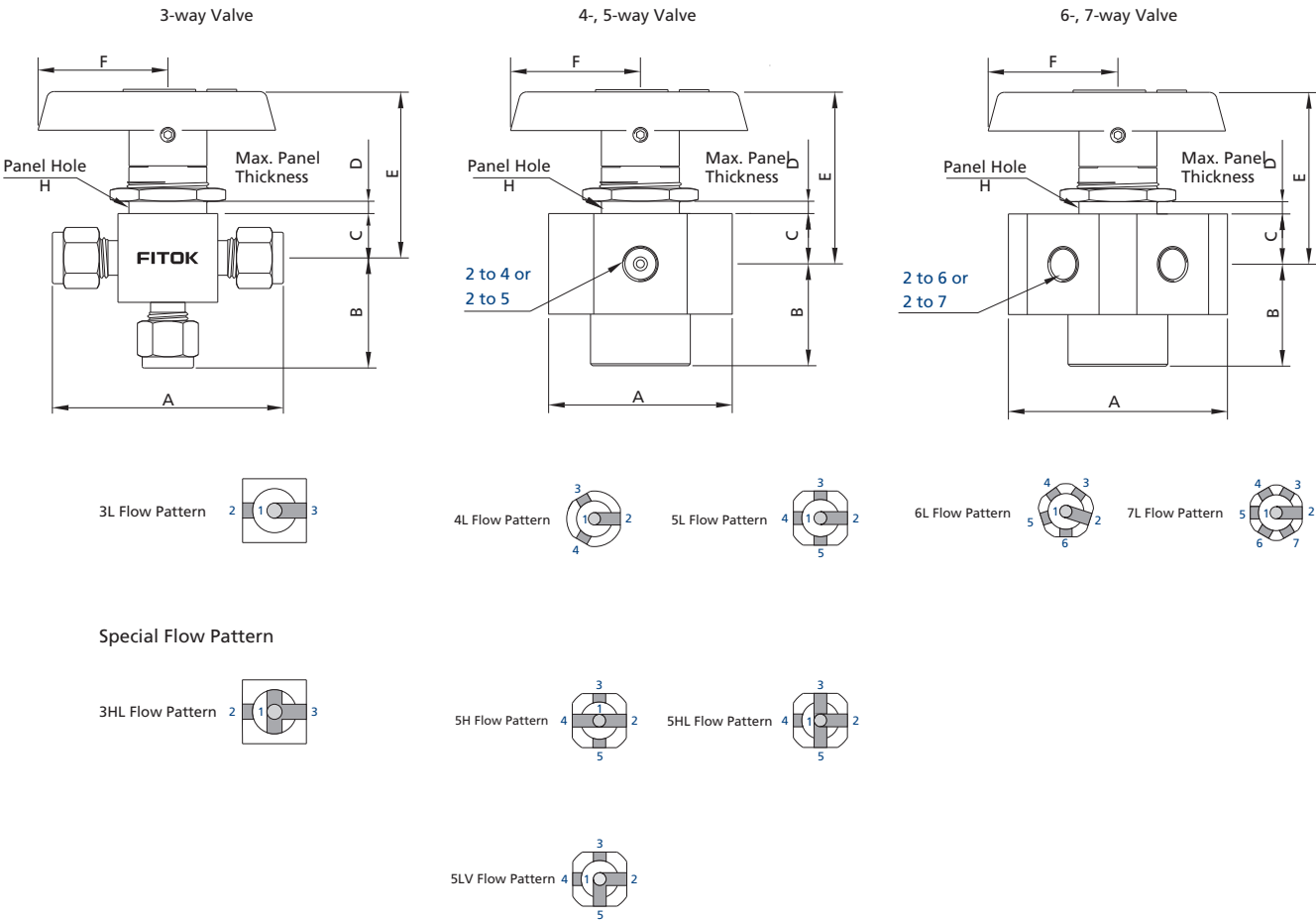
Angle Pattern Valves



Basic Ordering Number	Connection Type and Size	Orifice in. (mm)	Cv		Dimension, in. (mm)							
			Straight	Angle	A	B	C	D	E	F	G	H
BO□□-FL1-00	1/16" FITOK	0.05 (1.3)	0.10	—	1.68 (42.7)	0.28 (7.1)	0.34 (8.6)	—	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-FL2-02	1/8" FITOK	0.09 (2.4)	0.20	0.15	2.01 (51.1)			0.97 (24.6)				
BO□□-FL4-03	1/4" FITOK	0.13 (3.2)	0.60	0.35	2.21 (56.1)			1.07 (27.2)				
BO□□-FL4-05		0.19 (4.8)	1.40	0.90	2.39 (60.7)	0.38 (9.7)	0.44 (11.2)	1.17 (29.7)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FL6-05			1.50		2.58 (65.5)			1.29 (32.8)				
BO□□-FL6-07	3/8" FITOK	0.28 (7.1)	6.00	2.00	3.05 (77.5)	0.56 (14.2)	0.56 (14.2)	1.43 (36.3)	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-FL8-10	1/2" FITOK	0.41 (10.3)	6.40	3.80	3.92 (99.6)	0.69 (17.5)	0.69 (17.5)	1.74 (44.2)	0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)
BO□□-FL12-10	3/4" FITOK		12.00	4.60								
BO□□-ML3-02	3 mm FITOK	0.09 (2.4)	0.20	0.15	2.01 (51.1)	0.28 (7.1)	0.34 (8.6)	0.97 (24.6)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-ML6-03	6 mm FITOK	0.13 (3.2)	0.60	0.35	2.21 (56.1)			1.07 (27.2)				
BO□□-ML6-05		0.19 (4.8)	1.40	0.90	2.39 (60.7)			1.17 (29.7)				
BO□□-ML8-05	8 mm FITOK		1.50		2.46 (62.5)	0.38 (9.7)	0.44 (11.2)	1.20 (30.5)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-ML10-07	10 mm FITOK	0.28 (7.1)	6.00	2.00	3.07 (78.0)	0.56 (14.2)	0.56 (14.2)	1.43 (36.3)	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-ML12-10	12 mm FITOK	0.41 (10.3)	12.00	4.60	3.92 (99.6)	0.69 (17.5)	0.69 (17.5)	1.74 (44.2)	0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)

Basic Ordering Number	Connection Type and Size	Orifice in. (mm)	Cv		Dimension, in. (mm)							
			Straight	Angle	A	B	C	D	E	F	G	H
BO□□-FNS2-03	1/8 Female NPT	0.13 (3.2)	0.50	0.30	1.63 (41.4)	0.28 (7.1)	0.34 (8.6)	0.81 (20.6)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-FNS2-05		0.19 (4.8)	1.20	0.70	2.00 (50.8)	0.38 (9.7)	0.44 (11.2)	1.00 (25.4)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FNS4-05	1/4 Female NPT		0.90	0.75	2.06 (52.3)			1.03 (26.2)				
BO□□-FNS4-07		3/8 Female NPT	0.28 (7.1)	3.00	1.70	2.50 (63.5)	0.56 (14.2)	0.56 (14.2)	1.25 (31.8)	0.35 (9)	2.19 (55.5)	2.05 (52)
BO□□-FNS6-07	2.60			1.50								
BO□□-FNS8-10	1/2 Female NPT	0.41 (10.3)	6.30	3.50	3.12 (79.2)	0.69 (17.5)	0.69 (17.5)	1.56 (39.6)	3/8 (9.5)	2.67 (67.7)	3.13 (79.6)	11/2 (38.1)
BO□□-NS4-05	1/4 Male NPT	0.19 (4.8)	1.20	0.75	2.00 (50.8)	0.38 (9.7)	0.44 (11.2)	1.03 (26.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FRT4-05	1/4 Female BSPT		0.90	—	2.06 (52.3)							
BO□□-FRT6-07	3/8 Female BSPT	0.28 (7.1)	2.60		2.50 (63.5)	0.56 (14.2)	0.56 (14.2)	—	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-FRT8-10	1/2 Female BSPT	0.41 (10.3)	6.30		3.12 (79.2)	0.69 (17.5)	0.69 (17.5)		0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)
BO□□-NS4-FL4-05	1/4 Male NPT	0.19 (4.8)	1.60	0.75	2.20 (55.9)	0.38 (9.7)	0.44 (11.2)	1.03 (26.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FO4-03	1/4 Male FO	0.13 (3.2)	0.60	0.35	1.75 (44.4)	0.38 (9.7)	0.34 (8.6)	0.94 (23.9)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-FO4-05		0.19 (4.8)	2.40	0.90	1.88 (47.8)		0.44 (11.2)		3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FR4-03	1/4 Male FR	0.13 (3.2)	0.60	0.35	2.13 (54.1)		0.34 (8.6)	1.09 (27.7)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-FR4-05		0.19 (4.8)	2.40	0.90	0.44 (11.2)		3/16 (4.8)		1.64 (41.7)	1.57 (39.9)	25/32 (19.8)	
BO□□-FR8-07	1/2 Male FR	0.28 (7.1)	6.00	—	2.88 (73.2)	0.56 (14.2)		—	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-FR8-10		0.41 (10.3)	12.00		3.12 (79.2)	0.69 (17.5)			0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)

Switching (3-, 4-, 5-, 6- and 7-way) Valves



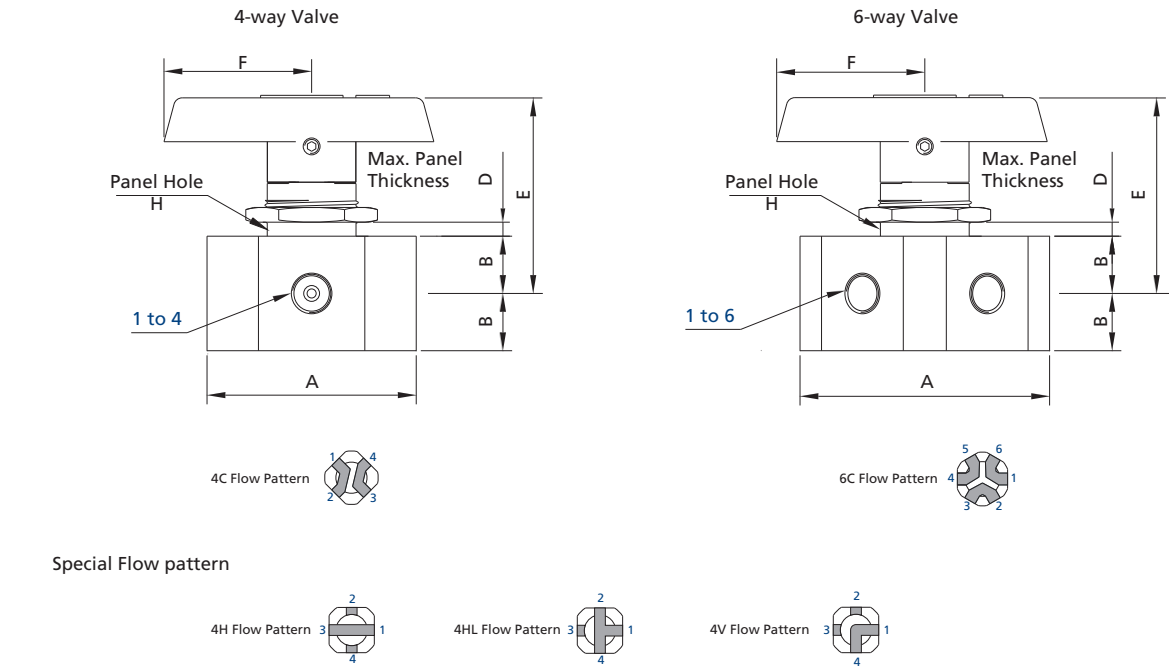
Basic Ordering Number	Connection Type and Size	Orifice in. (mm)	Cv	Dimension, in. (mm)						
				A	B	C	D	E	F	H
3-way Valve										
BO□□-FL1-00-3L	1/16" FITOK	0.05 (1.3)	0.08	1.68 (42.7)	0.81 (20.6)	0.34 (8.6)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-FL2-02-3L	1/8" FITOK	0.09 (2.4)	0.15	2.01 (51.1)	0.97 (24.6)					
BO□□-FL4-03-3L	1/4" FITOK	0.13 (3.2)	0.35	2.21 (56.1)	1.07 (27.2)					
BO□□-FL4-05-3L		0.19 (4.8)	0.90	2.39 (60.7)	1.17 (29.7)	0.44 (11.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FL6-07-3L	3/8" FITOK	0.28 (7.1)	2.00	2.89 (73.4)	1.43 (36.3)	0.56 (14.2)	0.35 (9)	2.19 (55.5)	2.05 (52)	11/8 (28.6)
BO□□-FL8-10-3L	1/2" FITOK	0.41 (10.3)	4.60	3.48 (88.4)	1.74 (44.2)	0.69 (17.5)	0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	11/2 (38.1)
BO□□-FL12-10-3L	3/4" FITOK		4.90							

Basic Ordering Number	Connection Type and Size	Orifice in. (mm)	Cv	Dimension, in. (mm)						
				A	B	C	D	E	F	H
BO□□-ML3-02-3L	3 mm FITOK	0.09 (2.4)	0.15	2.01 (51.1)	0.97 (24.6)	0.34 (8.6)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-ML6-03-3L	6 mm FITOK	0.13 (3.2)	0.35	2.21 (56.1)	1.07 (27.2)					
BO□□-ML6-05-3L		0.19 (4.8)	0.90	2.39 (60.7)	1.17 (29.7)	0.44 (11.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-ML8-05-3L	8 mm FITOK		0.80	2.46 (62.5)	1.20 (30.5)					
BO□□-ML10-07-3L	10 mm FITOK	0.28 (7.1)	2.00	2.89 (73.4)	1.43 (36.3)	0.56 (14.2)	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-ML12-10-3L	12 mm FITOK	0.41 (10.3)	4.60	3.48 (88.4)	1.74 (44.2)	0.69 (17.5)	0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)
BO□□-FNS2-03-3L	1/8 Female NPT	0.13 (3.2)	0.30	1.63 (41.4)	0.81 (20.6)	0.34 (8.6)	1/4 (6.4)	1.43 (36.2)	1.10 (28)	19/32 (15.1)
BO□□-FNS4-05-3L	1/4 Female NPT	0.19 (4.8)	0.75	2.06 (52.3)	1.03 (26.2)	0.44 (11.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FNS4-07-3L		0.28 (7.1)	1.70	2.46 (62.5)	1.18 (30)	0.56 (14.2)	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-FNS6-07-3L	3/8 Female NPT		1.50							
BO□□-FNS8-10-3L	1/2 Female NPT	0.41 (10.3)	3.50	3.13 (79.5)	1.56 (39.6)	0.69 (17.5)	3/8 (9.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)
BO□□-FRT4-05-3L	1/4 Female BSPT	0.19 (4.8)	0.75	2.06 (52.3)	1.03 (26.2)	0.44 (11.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FRT6-07-3L	3/8 Female BSPT	0.28 (7.1)	1.50	2.46 (62.5)	1.18 (30)	0.56 (14.2)	0.35 (9)	2.19 (55.5)	2.05 (52)	1 1/8 (28.6)
BO□□-FRT8-10-3L	1/2 Female BSPT	0.41 (10.3)	3.50	3.13 (79.5)	1.56 (39.6)	0.69 (17.5)	0.49 (12.5)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)

4 - & 5-way Valve										
BO□□-FL2-01-4L	1/8" FITOK	0.06 (1.6)	0.07	2.64 (67)	1.32 (33.5)	0.44 (11.2)	5/32 (4.1)	1.76 (44.6)	1.57 (39.9)	29/32 (23.1)
BO□□-FL2-01-5L										
BO□□-FNS2-01-4L	1/8 Female NPT	0.06 (1.6)	0.07	1.85 (47)	0.88 (22.4)					
BO□□-FNS2-01-5L										
BO□□-FNS8-10-4L	1/2 Female NPT	0.41 (10.3)	3.50	3.13 (79.5)	1.56 (39.6)	0.69 (17.5)	0.41 (10.5)	2.63 (66.7)	3.00 (76.0)	1 1/2 (38.1)
BO□□-FNS8-10-5L										

6 - & 7-way Valve										
BO□□-FL1-00-6L	1/16" FITOK	0.05 (1.3)	0.05	2.64 (67)	1.32 (33.5)	0.44 (11.2)	0.28 (7)	1.76 (44.6)	1.57 (39.9)	29/32 (23.1)
BO□□-FL1-00-7L										
BO□□-FL2-01-6L	1/8" FITOK	0.06 (1.6)	0.07							
BO□□-FL2-01-7L										

Crossover (4-, 6-way) Valves



Basic Ordering Number	Connection Type and Size	Orifice in. (mm)	Cv	Dimension, in. (mm)					
				A	B	D	E	F	H
4-way Valve									
BO□□-FL1-00-4C	1/16" FITOK	0.05 (1.3)	0.06	1.95 (49.6)	0.44 (11.2)	3/16 (4.8)	1.64 (41.7)	1.57 (39.9)	25/32 (19.8)
BO□□-FL2-01-4C	1/8" FITOK	0.06 (1.6)	0.08	2.61 (66.3)					
BO□□-FNS2-01-4C	1/8 Female NPT			1.55 (39.4)					
BO□□-FNS8-07-4C	1/2 Female NPT	0.28 (7.1)	1.60	3.13 (79.5)	0.69 (17.5)	0.48 (12.2)	2.67 (67.7)	3.13 (79.6)	1 1/2 (38.1)
6-way Valve									
BO□□-FL1-00-6C	1/16" FITOK	0.05 (1.3)	0.06	1.95 (49.5)	0.44 (11.2)	3/16 (4.8)	1.68 (42.7)	1.53 (38.9)	29/32 (23.1)
BO□□-FL2-01-6C	1/8" FITOK	0.06 (1.6)	0.08						

1. FITOK means FITOK double ferrule tube fittings.
2. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
3. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Vent Port Options

Vented Valves

The maximum working pressure for vented valves is 500 psig (34.4 bar).

Straight-pattern Valves

A vent hole in the side of the valve body makes the downstream port vent to atmosphere when the valve is closed.

Angle-pattern and 3-way Valves

A vent hole in the side of the valve body makes the bottom port vent to atmosphere when the valve is closed.

Welded Vent Port Connections

A FITOK tube fitting or a tube stub welded to the vent port is available for stainless steel vented valves.

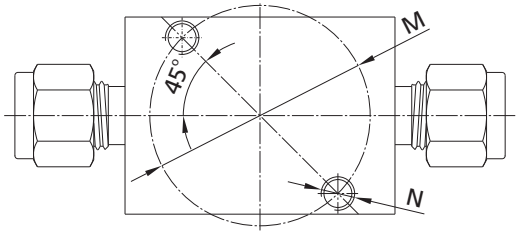
Bottom Screw Panel Mounting Options

Remark

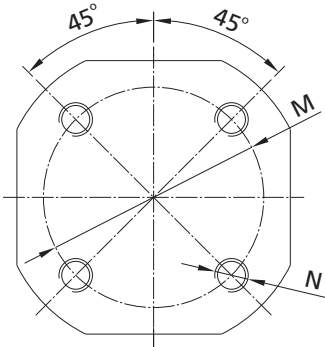
The bottom screw panel mounting options are not available on angle-pattern valves, 3-way valves, 6-way valves and 7-way valves.

Mounting Dimension

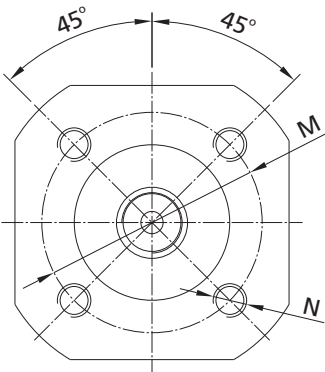
2-way



4-way



5-way



	Orifice in. (mm)	Dimensions, in. (mm)	
		M	N
2-way	0.05~0.13 (1.3~3.2)	0.63 (15.88)	M2.5 x 0.45 deep 0.24" (6)
	0.19 (4.8)	0.88 (22.23)	M3 x 0.5 deep 0.24" (6)
	0.28 (7.1)	1.25 (31.75)	M5 x 0.8 deep 0.24" (6)
	0.41 (10.3)	1.63 (41.28)	M5 x 0.8 deep 0.24" (6)
4-way	0.05~0.06 (1.3~1.6)	1.25 (31.75)	M5 x 0.8 deep 0.24" (6)
	0.28 (7.1)	2.00 (50.8)	M5 x 0.8 deep 0.24" (6)
5-way	0.05~0.06 (1.3~1.6)	1.25 (31.75)	M5 x 0.8 deep 0.24" (6)
	0.41 (10.3)	2.00 (50.8)	M5 x 0.8 deep 0.24" (6)

Part Number Description

BOSS – ML6 – FL4 – ML8 – H05 – OSLE3LBFL4 – SF2



Series	Body Material	Connection 1 Type	Connection 1 Size	Connection 2 to 7 Type	Connection 2 to 7 Size	Seat Material	Orifice Size	Handle/Actuator	For Actuator	Flow Pattern	Panel Installation	Vent Port	Special Application	Cleaning and Packaging
BO	SS 316 SS	FNS Female NPT	1 1/16"	Same as connection 1 Specified in the same way as the connection 1 type and size	00 0.05" (1.3 mm) 01 0.06" (1.6 mm) 02 0.09" (2.4 mm) 03 0.13" (3.2 mm) 05 0.19" (4.8 mm) 07 0.28" (7.1 mm) 10 0.41" (10.3 mm)	C Black Nylon F Red Nylon J Green Nylon U Blue Nylon EA Aluminium EX 90° Electric Actuator CS 180° Electric Actuator CS 90° Normally Closed Spring Return Pneumatic Actuator DA 90° Double Acting Pneumatic Actuator OS 90° Normally Open Spring Return Pneumatic Actuator	General L Mechanical Limit Switch E Electromagnetic Valve LE Mechanical Limit Switch and Electromagnetic Valve	Straight A Angle 3L 3-way 3HL 4L 4-way 4C 4H 4HL 4V 5L 5H 5HL 5LV 6L 6C 7L	No vent port FL2 1/8" tube fitting FL4 1/4" tube fitting FL6 3/8" tube fitting ML3 3 mm tube fitting ML6 6 mm tube fitting ML8 8 mm tube fitting	NO NACE S MR0175	FC-01 F2FC-02			
	S4 304 SS	NS Male NPT	2 1/8"											
	S1 321 SS	FRT Female BSPT	3 3 mm											
	6L 316L SS	RT Male BSPT	4 1/4"											
	4L 304L SS	FMS Female Metric Thread (for RG)	3/8" or 6 mm											
	B Brass	MS Male Metric Thread (for RG)	1/2" or 8 mm											
	M Alloy 400	FRP Female BSPP (for RP)	10 10 mm											
	904L 904L SS	FL Fractional Tube Fitting	3/4" or 12 mm											
		ML Metric Tube Fitting	14 14 mm											
		FO FO Fitting	16 16 mm											
		FR Male FR Fitting	18 18 mm											

	PTFE
H	UHMWPE

	Panel nut
B	Bottom screw

1. To prevent seat leakage, it may be required to check and adjust the stem packing periodically during the service life of the valve.
2. A higher initial actuation torque may happen to the valves that have not been cycled for a period of time.
3. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change.
4. Sizes and types listed are standard. Other sizes and types are available upon request.
5. For information about pneumatic and electric actuator, please contact the authorized representative or FITOK Group.
6. For oxygen or virulent medium service, contact the authorized representative or FITOK Group.
6. Cleaning and Packaging:
FC-01: Standard cleaning and packaging for general industrial procedures.
FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C

Note: "Part Number Description" is used for composition rules of FITOK product model, Not suitable for specific product part number selection, not random combinations. If in doubt, please contact FITOK company or authorized agents.